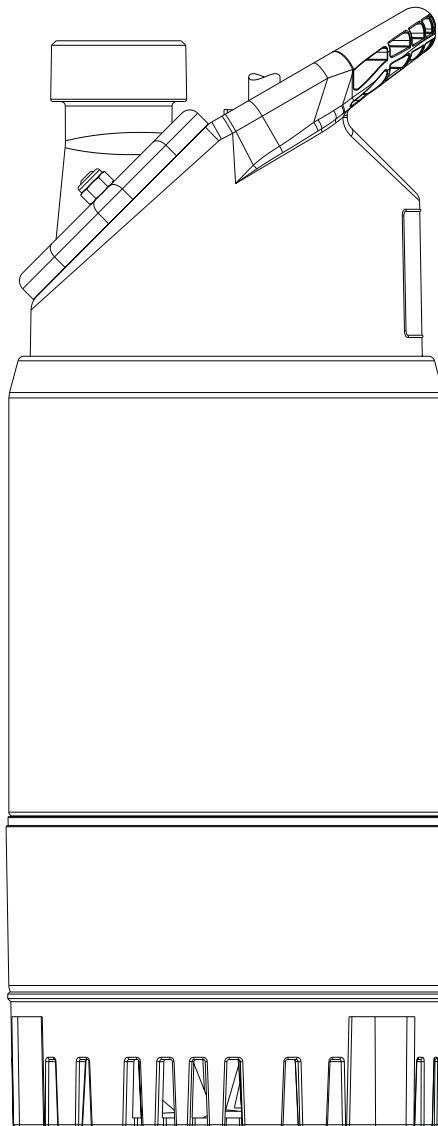
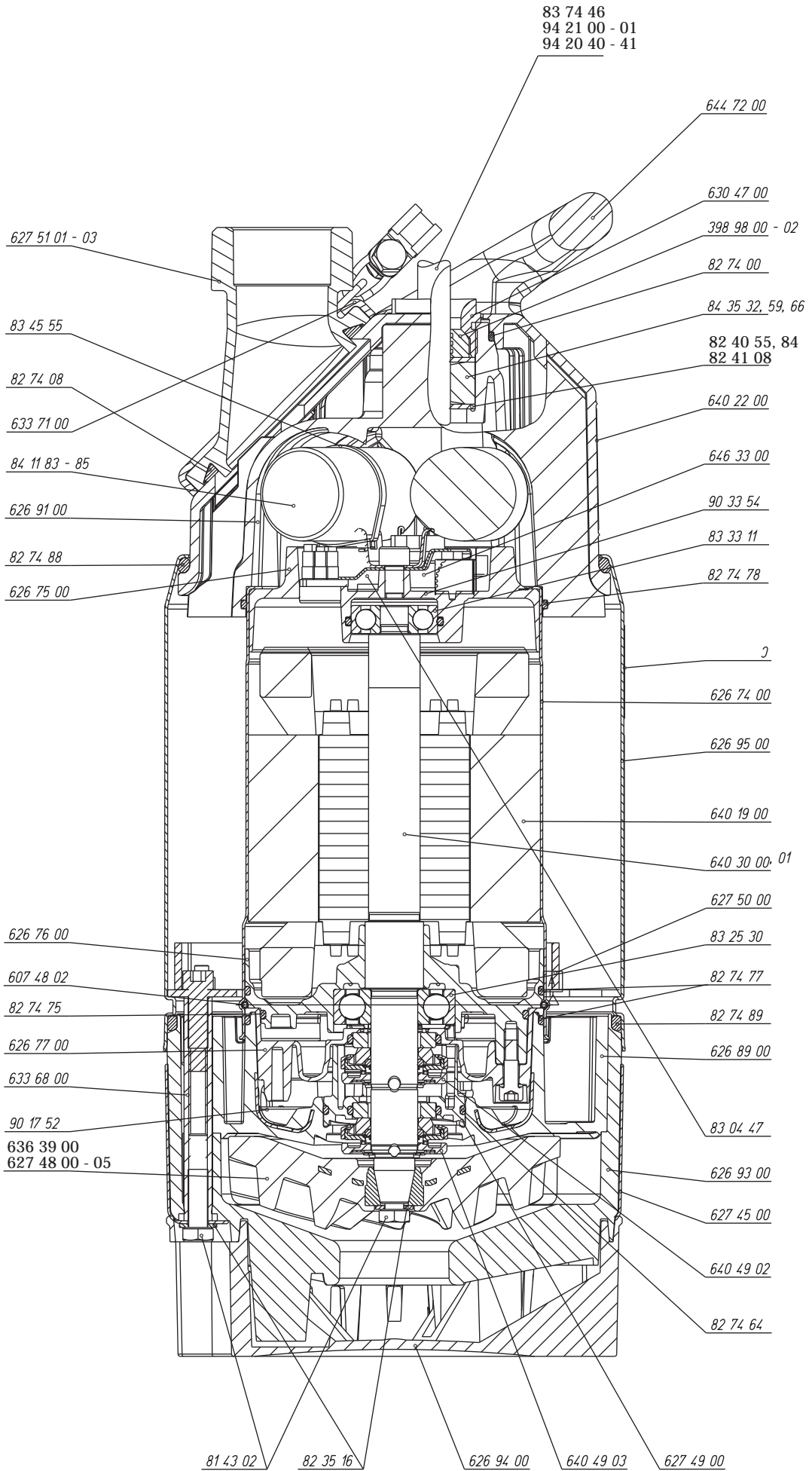


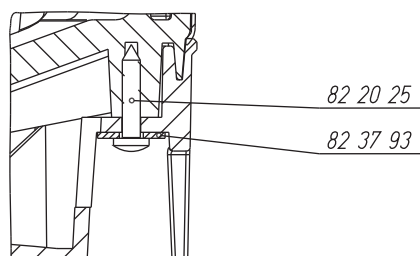
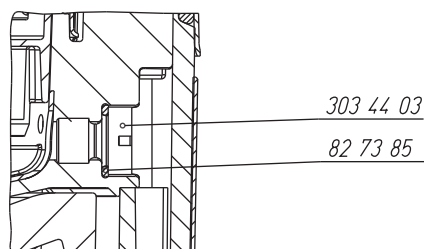
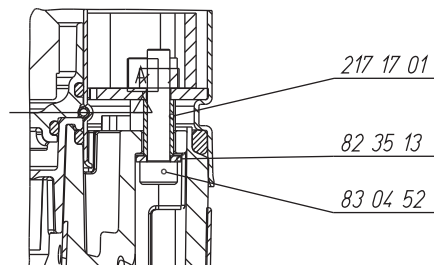
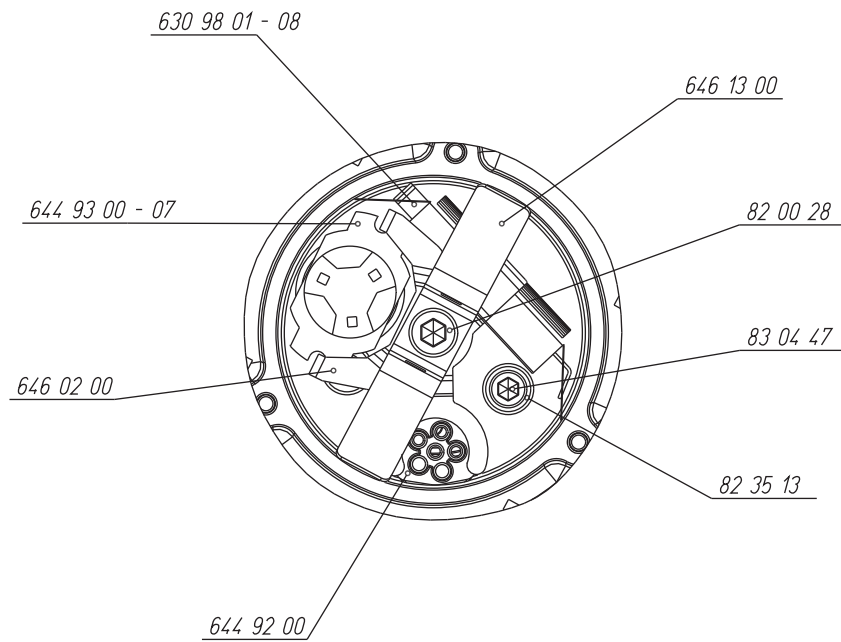
**GENERAL PARTS LIST
FOR
READY 16 AND READY 24 PUMPS**



Ready 16 & 24: Main parts (March 2001)



Ready 16 & 24: Junction Box and fastening elements (March 2001)



Ready 16 & 24: Parts description (March 2001)

0	94 20 40 - 41	1	Kabel	Cable
	90 33 54	1	Kylpasta	Cooling paste
	90 17 52	1	Olja 0.19 liter	Oil 0.19 liter
	84 66 53 - 55	1	Klämma dragavl.	Strain relief
—	84 35 32, 59, 66	1	Tätningshylsa	Seal sleeve
	84 11 83 - 85	2	Kondensator	Capacitor
	83 45 55	2	Buntband	Cable tie
	83 44 24	5	Ändskarvhylsa	Closed end splice
1	83 33 11	1	Spårkullager	Ball bearing
	83 25 30	1	Spårkullager	Ball bearing
	83 06 67	3	Skruv M6X20	Screw M6X20
	83 04 52	3	Skruv M6X30	SCREW M6X30
—	83 04 47	1	Skruv M6X20	SCREW M6X20
	82 81 00	1	O-RING 36.2X3	O-RING 36.2X3
	82 74 89	1	O-RING 179.3X5.7	O-RING 179.3X5.7
	82 74 88	1	O-RING 174.3X5.7	O-RING 174.3X5.7
	82 74 78	1	O-RING 124.5X3	O-RING 124.5X3
2	82 74 77	2	O-RING 119.5X3	O-RING 119.5X3
	82 74 75	1	O-RING 109.5X3	O-RING 109.5X3
	82 74 64	1	O-RING 54.5X3	O-RING 54.5X3
—	82 74 08	1	O-RING 79.2X5.7	O-RING 79.2X5.7
	82 74 00	1	O-RING 44.2X3	O-RING 44.2X3
	82 73 85	2	O-RING 13.3X2.4	O-RING 13.3X2.4
	82 41 08	2	K.INF.BRICKA 12/35	C. ENTR. WASHER 12/35
3	82 37 93	6	BRICKA M6 STOR	WASHER M6 BIG
	82 35 16	4	BRICKA M8	WASHER M8
	82 35 13	4	BRICKA M6	WASHER M6
	82 27 27	1	LÅSMUTTER M8	LOCK NUT M8
	82 23 57	2	MUTTER M8	NUT M8
—	82 20 25	6	SKRUV ST 4.8	SCREW ST 4.8
	82 00 28	1	SKRUV M8X12	SCREW M8X12
	81 43 02	4	SKRUV M8X40	SCREW M8X40
	81 41 02	1	SKRUV M8X16	SCREW M8X16
4	656 44 00	1	Varningsdekal	-
	656 43 00	1	Varningsdekal	-
	656 42 00	1	Varningsdekal	-
	646 33 00	1	Kopp	Cup
—	646 13 00	1	Kondensatorhållare	Capacitor holder
	646 03 00	1	Kedja	Chain
	646 02 00	1	Kopplingshållare	Connection holder
	644 93 00 - 07	1	Autocutenhet	Autocut unit
5	644 92 00	1	Kabellätning	Cable seal
	644 72 00	1	Ytterlock enhet	Cover unit
	640 49 03	1	Tätning yttre	Seal inner
	640 49 02	1	Tätning inre	Seal inner
—	640 30 00	1	Axelenhet	Shaft Unit
	640 22 00	1	Dataskyllt	Data plate
	640 19 00	1	STATOR	13-08-2B
	633 71 00	1	Kopplingsfläns	Connection flange
	633 68 00	3	Distanshylsa	Spacer sleeve
6	630 98 01 - 08	1	Motståndsenhet	Resistor unit
	630 47 00	1	Hylsskruv	Gland screw
	628 43 00	1	Skydd	Protection
—	627 51 01 - 03	1	Utlopp DN 50	Discharge connection
	627 50 00	1	Ring	Ring
	627 49 00	1	Tätningshållare	Seal holder
	627 48 00	1	Pumphjul	Impeller
	627 45 00	1	Ledskenepått	Diffusor plate
	626 95 00	1	Kylkåpa	Cooling jacket
	626 94 00	1	Sil	Strainer
	626 93 00	1	Ledskenedel	Diffusor
	626 91 00	1	Kopplingshus	Connection Housing
	626 89 00	1	Oljehus	Oil housing
	626 77 00	1	Lagerlock	Bearing cover
	626 76 00	1	Lagerhus	Bearing housing
	626 75 00	1	Lagerhållare	Bearing holder
	626 74 00	1	Statorhus	Stator Housing
	607 48 02	1	Fjädderring	Spring Ring
	598 83 XX	1	Dekal Ready	Sticker Ready16
	573 58 34	1	Jordkabel	Ground cable
	398 98 00 - 02	1	Dragavlastning	Strain relief
	340 71 00	1	Skyll startryck	Plate starting jerk
	303 44 03	2	Oljeplugg	Oil plug
	217 17 01	3	Hylsa	Sleeve
	-	3	Tätningbricka	-
	-	1	Statorhusenhet.ref	-
	-	2	Låsring	-
	BETECKNING / DESCRIPTION	ANT. / QTY.	BENÄMNING	DENOMINATION

KITS AND UNITS

DENOMINATION	PART.NO	COMMENT
IMPELLER KIT	6590500	READY 16
IMPELLER KIT	6590501	READY 16
INTERMEDIATE SERVICE	6590600	O-RINGS & INSPECTION SCREW

INDIVIDUAL PARTS

DENOMINATION	PART.NO	COMMENT
BALL BEARING	832530	Ready 16 & Ready 24
BALL BEARING	833311	Ready 16 & Ready 24
BEARING COVER	267700	Ready 16 & Ready 24
BEARING HOUSING	6507600	Ready 16 & Ready 24
BRACKET	6461300	Ready 16 ONLY
CABLE CLAMP	846653	Ready 16 & Ready 24
CABLE CLAMP	846654	Ready 16 ONLY
CABLE CLAMP	846655	Ready 16 & Ready 24
CABLE TIE	834555	Ready 16 ONLY
CABLE WITH PLUG	837446	Ready 16 ONLY
CLAMP	3989800	Ready 16 & Ready 24
CLAMP	3989801	Ready 16 ONLY
CLAMP	3989802	Ready 16 & Ready 24
CLOSED END SPLICE	834424	Ready 16 & Ready 24
CONNECTION FLANGE	6337100	Ready 16 & Ready 24 (on discharge connection)
CONNECTION HOUSING	6269100	Ready 16 & Ready 24
COUPLING PART	831846	Ready 16 & Ready 24, B & C COUPLING
COVER UNIT	6447200	Ready 16 & Ready 24
CUP	6463300	Ready 16 & Ready 24, IN STATOR MODULES
CUP	6463301	Ready 16 ONLY IN STATOR MODULES
DISCHARGE CONNECTION	6275101	Ready 16 & Ready 24, 2" HOSE
DISCHARGE CONNECTION	6275102	Ready 16 & Ready 24, 2-11 1/2" NPSM
DISCHARGE CONNECTION	6275103	Ready 16 & Ready 24, R2" THREADED
DISCHARGE CONNECTION	6275201	Ready 16 & Ready 24, 3" HOSE
DISCHARGE CONNECTION	6275202	Ready 16 & Ready 24, 3-8 NPSM
DISCHARGE CONNECTION	6275203	Ready 16 & Ready 24, R3" THREADED
GLAND SCREW	6304700	
HEXAGON HEAD BOLT	814302	Ready 16 & Ready 24
HEXAGON HEAD SCREW	814102	Ready 16 & Ready 24
HEXAGON NUT	822357	Ready 16 & Ready 24
HOLDER	6460200	Ready 16 & Ready 24
IMPELLER	6274800	Ready 16, 231, 50Hz, 3~
IMPELLER	6274801	Ready 16, 232, 60Hz, 3~
IMPELLER	6274802	Ready 16, 235, 50Hz, 1~
IMPELLER	6274803	Ready 16, 237, 60Hz, 1~
IMPELLER	6274805	Ready 24, 232, 60Hz, 3~
IMPELLER	6363900	Ready 24, 231, 50Hz, 3~
INSPECTION SCREW	6269000	Ready 16 & Ready 24
INSTRUCTION PLATE	3407100	Ready 16 & Ready 24

DENOMINATION	PART.NO	COMMENT
LOCK NUT	822727	Ready 16 & Ready 24
LOCK WASHER	825030	Ready 16 & Ready 24
MECHANICAL SEAL	6412402	Ready 16 & Ready 24
MOTOR CABLE	942040	Ready 16 ONLY
MOTOR CABLE	942041	Ready 16 & Ready 24
MOTOR CABLE	942100	Ready 16 ONLY
MOTOR CABLE	942101	Ready 16 & Ready 24
MOTOR PROTECT.UNIT	6449301	Ready 16, MODULE 120
MOTOR PROTECT.UNIT	6449302	Ready 16, MODULE 114
MOTOR PROTECT.UNIT	6449303	Ready 16, MODULE 103
MOTOR PROTECT.UNIT	6449304	Ready 16, MODULE 101
MOTOR PROTECT.UNIT	6449305	Ready 16, MODULES 102 & 109
MOTOR PROTECT.UNIT	6449306	Ready 16, MODULE 108
MOTOR PROTECT.UNIT	6449307	Ready 16, MODULE 107
MOTOR PROTECT.UNIT	6449308	Ready 16, MODULE 115
MOTOR PROTECT.UNIT	6449309	Ready 24, MODULE 103
MOTOR PROTECT.UNIT	6449310	Ready 24, MODULE 101
MOTOR PROTECT.UNIT	6449311	Ready 24, MODULE 102
MOTOR PROTECT.UNIT	6449312	Ready 24, MODULE 108
MOTOR PROTECT.UNIT	6449313	Ready 24, MODULE 107
O-RING	827385	Ready 16 & Ready 24
O-RING	827400	Ready 16 & Ready 24
O-RING	827408	Ready 16 & Ready 24 (for discharge connection)
O-RING	827475	Ready 16 & Ready 24
O-RING	827477	Ready 16 & Ready 24
O-RING	827478	Ready 16 & Ready 24
O-RING	827488	Ready 16 & Ready 24
O-RING	827489	Ready 16 & Ready 24
OIL HOUSING	6268900	Ready 16 & Ready 24
OUTER CASING	6269500	Ready 16 & Ready 24
PARAFFIN OIL	901752	Ready 16 & Ready 24 MOBIL OIL WHITEREX 309
PLUG CONTACT	834943	Ready 16 & Ready 24
PLUG CONTACT	834990	Ready 16 ONLY
PLUG CONTACT	834991	Ready 16 ONLY
RESISTOR	6309802	Ready 16 ONLY
RESISTOR	6309803	Ready 16 ONLY
RESISTOR	6309804	Ready 16 & Ready 24
RESISTOR	6309805	Ready 16 & Ready 24
RESISTOR	6309806	Ready 16 ONLY
RESISTOR	6309807	Ready 16 & Ready 24
RESISTOR	6309808	Ready 16 & Ready 24
RESISTOR	6309809	Ready 16 ONLY
RESISTOR PROTECTION	6284300	Ready 16 & Ready 24
RING	6464000	Ready 16 & Ready 24
RUN CAPACITOR	841185	Ready 16 ONLY 230V, 50Hz, 1~



SPARE PARTS LIST

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DENOMINATION	PART.NO	COMMENT
SEAL RING	830836	Ready 16 & Ready 24
SEAL SLEEVE	843532	Ready 16 & Ready 24
SEAL SLEEVE	843559	Ready 16 ONLY
SEAL SLEEVE	843566	Ready 16 & Ready 24
SEAL SLEEVE	6449200	Ready 16 & Ready 24
SHAFT UNIT	6403000	Ready 16 ONLY
SHAFT UNIT	6403001	Ready 16 ONLY
SHAFT UNIT	6403002	Ready 24 ONLY
SLEEVE	2171701	Ready 16 & Ready 24
SOCKET HEAD SCREW	820028	Ready 16 & Ready 24
SOCKET HEAD SCREW	830452	Ready 16 & Ready 24
SOCKET HEAD SCREW	830667	Ready 16 & Ready 24
SPACING SLEEVE	6464200	Ready 16 & Ready 24
SPRING	6074802	Ready 16 & Ready 24
SPRING WASHER	824808	Ready 16 & Ready 24
STARTER	5542904	Ready 16 ONLY, 1.7Kw (2.3HP), 60Hz, 1~
STATOR HOUSING UNIT	6330900	Ready 16, 380-480V, 50Hz & 60Hz, 3~
STATOR HOUSING UNIT	6330901	Ready 16, 220-230V, 50Hz, 3~
STATOR HOUSING UNIT	6330902	Ready 16, 440V, 50Hz, 3~
STATOR HOUSING UNIT	6330903	Ready 16, 500V, 50Hz, 600V, 60Hz, 3~
STATOR HOUSING UNIT	6330904	Ready 16, 230V, 60Hz, 3~
STATOR HOUSING UNIT	6330910	Ready 16, 230V, 50Hz, 1~
STATOR HOUSING UNIT	6330911	Ready 16, 115V, 60Hz, 1~
STATOR HOUSING UNIT	6330912	Ready 16, 230V, 60Hz, 1~
STATOR HOUSING UNIT	6330920	Ready 24, 380-480V, 50Hz & 60Hz, 3~
STATOR HOUSING UNIT	6330921	Ready 24, 220-230V, 50Hz, 3~
STATOR HOUSING UNIT	6330922	Ready 24, 440V, 50Hz, 3~
STATOR HOUSING UNIT	6330923	Ready 24, 600V, 60Hz, 3~
STICKER	5988319	Ready 16 & Ready 24
STRAINER UNIT	6447400	Ready 16 & Ready 24
THERMAL COMPOUND	903420	Ready 16 & Ready 24
WASHER	823513	Ready 16 & Ready 24
WASHER	823516	Ready 16 & Ready 24
WASHER	824055	Ready 16 & Ready 24
WASHER	824084	Ready 16 ONLY
WASHER	824108	Ready 16 ONLY

NOTE!

FOR FURTHER INFORMATION REGARDING SPARE PARTS AND DRAWINGS, PLEASE REFER TO THE GPI BINDER FOR THESE PRODUCTS.